



FLEXO® 6 MIL HIGH DENSITY FINE THREAD SLEEVING LONG LASTING FILTRATION SOLUTIONS · EASY TO ENGINEER TO UNIQUE SPECIFICATIONS

One of the most unique applications for expandable braided sleeving is the filtration of small particles from flowing liquids. Our Flexo® 6 Mil is a great off the shelf solution. Flexo® 6 Mil uses chemical resistant PET fiber to create an ultra flexible sleeve. The small monofilaments bond easily when heated to create lasting shapes, or with one end sealed completely, a durable filtration sock. 6 Mil is densely braided to provide extraordinary filtration and can easily be backflushed for cleaning without losing its shape or properties. Also sold by the name Filter Flexo®.

SIZING CHART

| Nominal | Dout # | Wall | Min | Max | *Put-Ups | | Available | Lbs/ |
|--------------------------------|--|-----------|--------------------------------|--------------------------------|----------|--------|-----------|------|
| Size | e Part # Thickness Expansion Expansion | Expansion | М | L | Colors | 100' | | |
| 1/8" | FFN0.13CL | .015" | ¹ / ₁₆ " | 1/2" | 225' | 1,000' | 1 | 0.18 |
| 1⁄4" | FFN0.25CL | .015" | ³ / ₁₆ " | 3/8" | 200' | 1,000' | 1 | 0.33 |
| ⁵ / ₁₆ " | FFN0.31CL | .015" | ⁵ / ₁₆ " | ⁷ / ₁₆ " | 150' | 500' | 1 | 0.43 |
| 3/8" | FFN0.38CL | .015" | ⁵ / ₁₆ " | 5/8" | 125' | 500' | 1 | 0.53 |
| 1/2" | FFN0.50CL | .015" | 1/2" | 3/4" | 100' | 500' | 1 | 0.82 |
| 5/8" | FFN0.63CL | .015" | 1/2" | 1" | 100' | 250' | 1 | 1.00 |

^{*}Put-Ups: "M" = Shop Spool and "L" = Bulk Spool



FEATURES

Material *Techflex® Flexo® 6 Mil can be made in polypropylene for varied chemical resistance Grade **FFN** Monofilament Diameter .006" **Drawing Number** TF001FFN-WD Cutting **Hot Knife**

COLORS

Silver (SV)

CERTIFICATIONS













ABRASION

| Abrasion Resistance | |
|--|----------------|
| Abrasion Test Machine | Taber 5150 |
| Abrasion Test Wheel | Calibrase H-18 |
| Abrasion Test Load | 500g |
| Room Temperature | °F |
| Humidity | % |
| Several Strands Broken | Test Cycles |
| Wear Pattern Continues | Test Cycles |
| Material Destroyed | Test Cycles |
| Pre-Test Weight | mg |
| Post-Test Weight | mg |
| Test End Loss Of Mass Point Of Destruction | mg |

PHYSICAL PROPERTIES

| Monofilament Diameter (ASTM D-204) | .006" |
|--|-----------|
| Flammability Rating | UL94 |
| Recommended Cutting | Hot Knife |
| Colors | 1 |
| Wall Thickness | .015" |
| Tensile Strength (Yarn) (ASTM D-2256 Lbs) | 4.5 |
| Specific Gravity (ASTM D-792) | 1.38 |
| Moisture Absorption % (ASTM D-570) | .12 |
| Hard Vacuum Data (ASTM E-595 at 10-5 torr) | NA |
| TML | .19 |
| CVCM | .00 |
| WVR | .16 |
| Smoke D-Max (ASTM E-662) | Medium |
| Outgassing | NA |
| Oxygen Index (ASTM D-2863) | 21 |
| | |

FLAMMABILITY

OPERATING TEMPERATURES

| Melt Point (ASTM D-2117) | 482°F / 250°C |
|----------------------------------|---------------|
| Maximum Continuous (Mil-I-23053) | 257°F / 125°C |
| Minimum Continuous (Mil-l-23053) | -94°F / -70°C |

CHEMICAL RESISTANCE

| 1=No Effect 2=Little Effect 3=Affected | 4=More Affected 5=Severely Affected |
|--|-------------------------------------|
| Aromatic Solvents | 2 |
| Aliphatic Solvents | 1 |
| Chlorinated Solvents | 3 |
| Weak Bases | 1 |
| Salts | 1 |
| Strong Bases | 2 |
| Salt Water (0-S-1926) | 1 |
| Hydraulic Fluid (MIL-H-5606) | 1 |
| Lube Oil (MIL-L-7808) | 1 |
| De-Icing Fluid (MIL-A-8243) | 1 |
| Strong Acids | 3 |
| Strong Oxidants | 2 |
| Esters/Ketones | 1 |
| UV Light | 1 |
| Petroleum | 1 |
| Fungus (ASTM G-21) | 1 |
| Halogen Free | Yes |
| RoHS | Yes |
| SVHC | None |

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